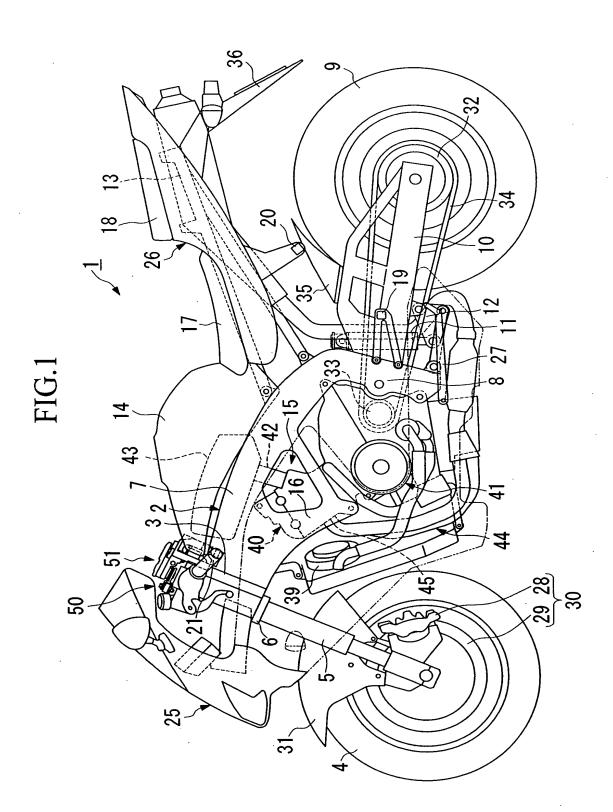
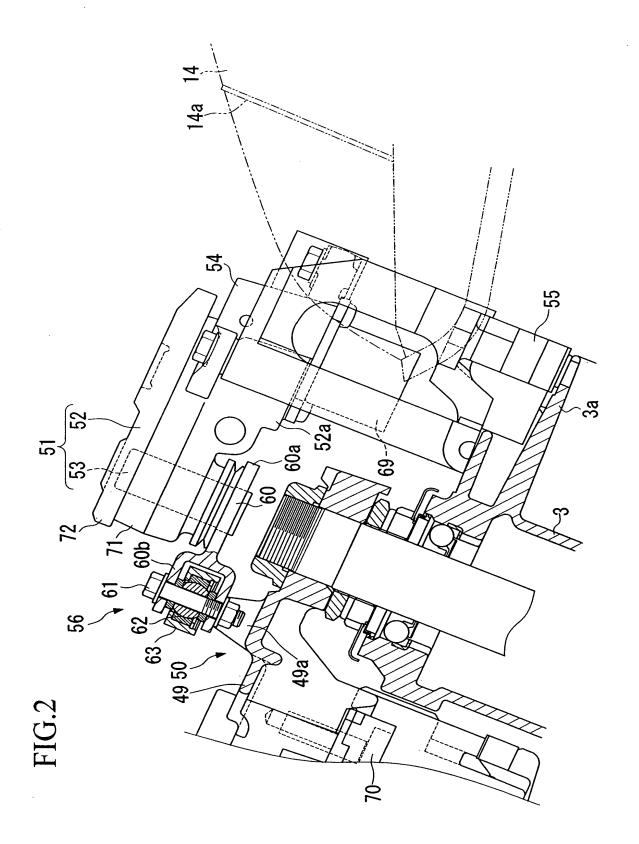
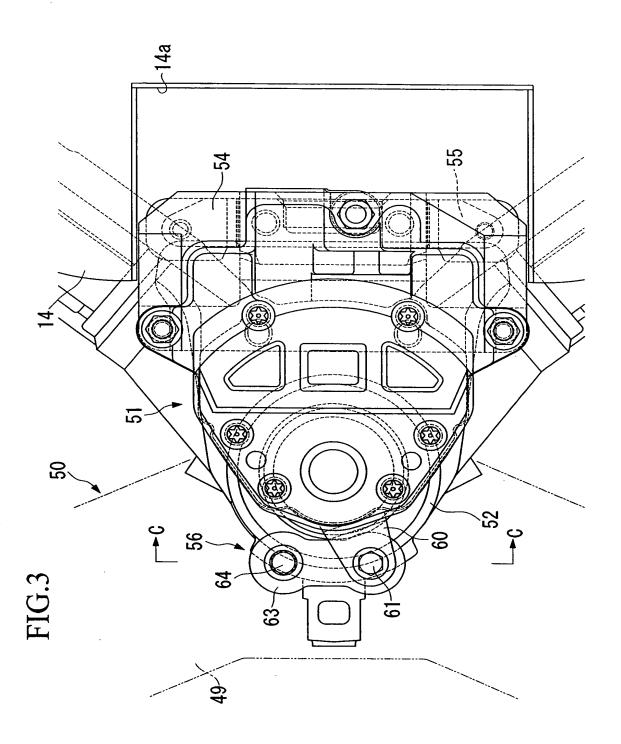
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Phone No.: 612.336.4722
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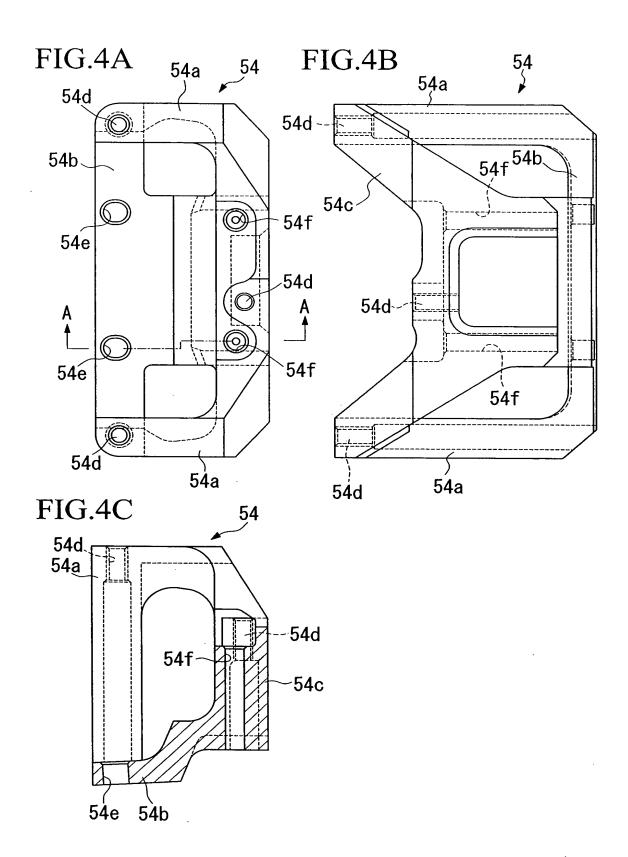
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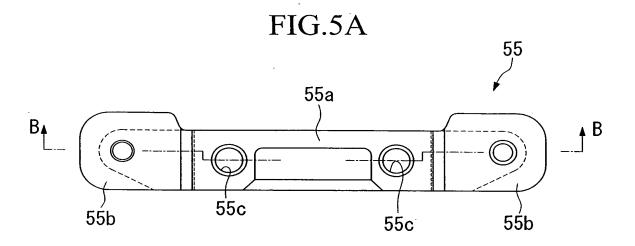
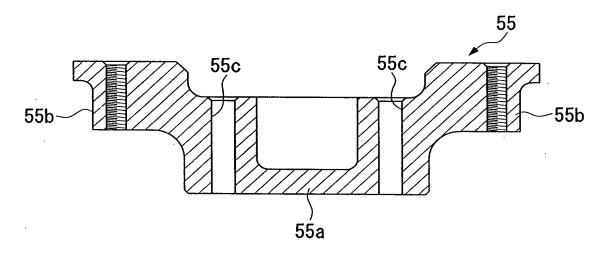
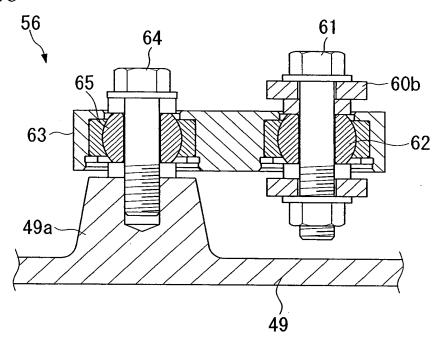


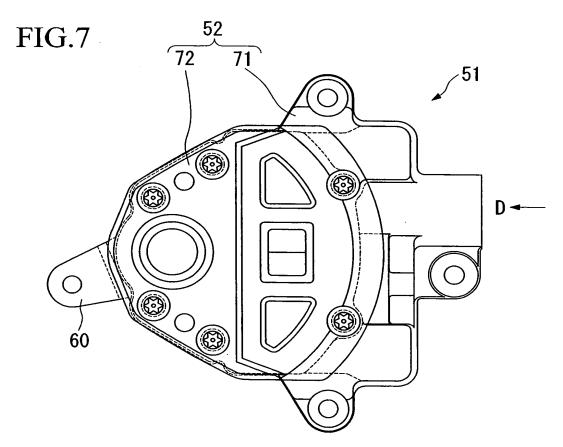
FIG.5B



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FIG.6





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FIG.8

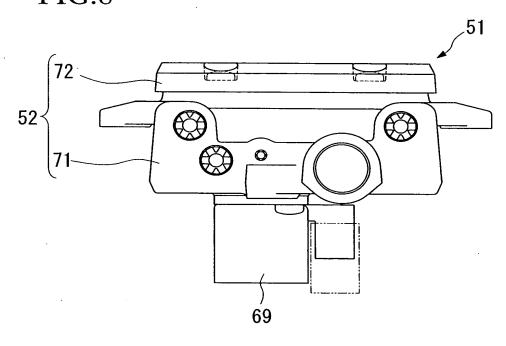
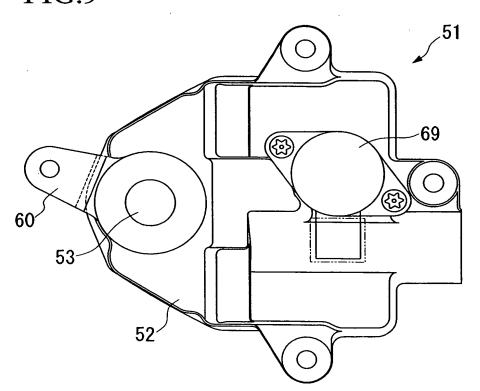


FIG.9



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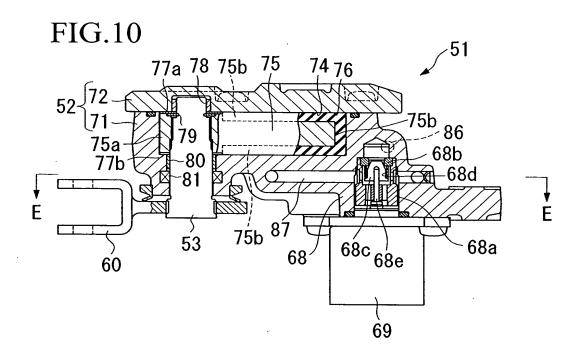
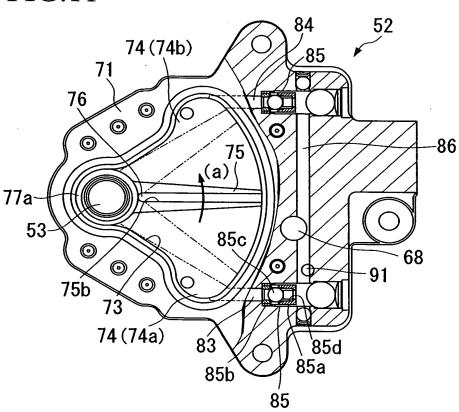
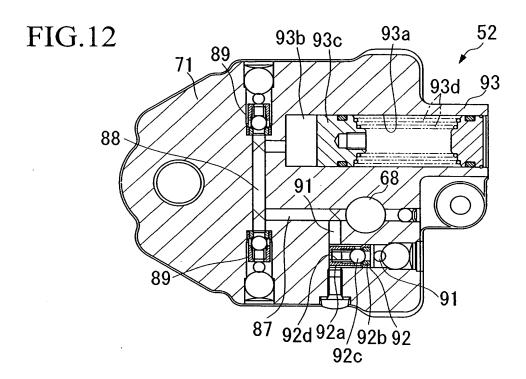
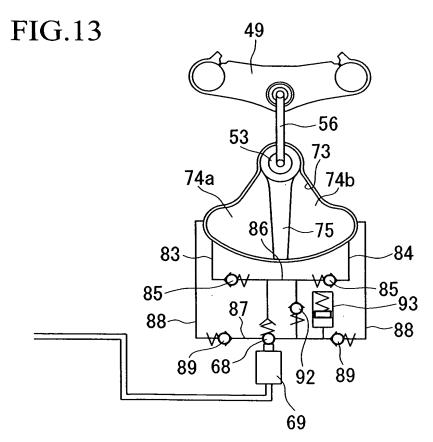


FIG.11



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FIG.14

